



Former Safer Textiles
Site

GENERAL MILLS

February 28, 2012

ATTN: International Compliance Assurance Division
Office of Enforcement and Compliance Assurance
Office of Federal Activities
United States Environmental Protection Agency
Ariel Rios Building
Mail Code 2254A
1200 Pennsylvania Avenue, NW.
Washington, DC 20460

Re: **2011 Annual Report – Exports of Hazardous Waste
Former Safer Textiles Processing Facility Site Remediation
Moonachie, New Jersey
For General Mills Operations, Inc.**

To whom it may concern:

General Mills Operations, Inc. is submitting this 2011 Annual Report per 40 CFR 262.56 requirements as a primary exporter of hazardous waste. Below please find the information required in 40 CFR 262.56.

- (1) EPA Identification Number: NJR000018762
Site Name: Safer ISRA Area
Site Address: 7 Capitol Drive
Moonachie, NJ 07074
Site Mailing Address: 1 General Mills Boulevard
Golden Valley, MN 55426
- (2) Annual Report for Calendar year of 2011.
- (3) Name of Cosignee: EnGlobe Corporation
Address of Cosignee: 8365 Broadway Avenue North
Montréal-East, Quebec H1B 5X7
- (4) Description of Hazardous Waste: Contaminated Soils
EPA Hazardous Waste Codes: D039, D040, F002
DOT Hazard Class: 9 (NA3077)
Transporter: Freehold Cartage Inc.
825 Highway 33
Freehold, NJ 007728
&

SN 2/12/12

Clean Venture, Inc.
201 South First Street
Elizabeth, NJ 07206

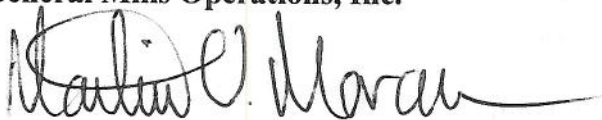
Waste: 43.6 tons of soil, shipped in 3 separate shipments
(see attached 2011 Uniform Hazardous Waste Manifests (3) for shipment details)

(5)

- i. In-Situ Site soil remediation by using Electrical Resistance Heating and Vapor Recovery was implemented to reduce the volume and toxicity of waste generated;
- ii. The decrease in volume of waste compared to previous years is due to successful remediation efforts of the in-situ Site remediation program.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,
General Mills Operations, Inc.



Martin Moran
GSE Information Systems Manager

Enclosure: 2011 Uniform Hazardous Waste Manifests (3)
7/27/2011 U.S. EPA Acknowledgement of Consent

Cc: Mr. Joe Claypoole – ARCADIS U.S., Inc.
Mr. Wayne Sheu – ARCADIS U.S., Inc.



Number One General Mills Boulevard
Minneapolis, MN 55426

M. MORAN
NO 3 - A.

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ZIP 55426 \$0
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OFFICE OF ENFORCEMENT : COMPLIANCE
ASSURANCE

OFFICE OF FEDERAL ACTIVITIES

USEPA

ARIEL RIOS BUILDING

MAIL CODE 2254 A

1200 PENNSYLVANIA AVE, NW.

WASHINGTON, DC 20460

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UNITED STATES ENVIRONMENTAL
PROTECTION AGENCY
WASHINGTON, D.C. 20460

OFFICE OF
ENFORCEMENT AND COMPLIANCE
ASSURANCE

July 27, 2011

MARTIN MORAN
FORMER SAFER TEXTILES SITE
1-9 CAPITOL DRIVE,
MOONACHIE, NJ US 07074
NJR000018762

EPA Notice ID: 002820/6E/11

Dear MARTIN MORAN:

This is to acknowledge receipt of your notice, which was received by EPA on June 8, 2011, of intent to export hazardous waste to Canada as required by Title 40, Code of Federal Regulations, Part 262, Subpart E, Section 262.53 promulgated pursuant to the Resource Conservation and Recovery Act (RCRA). In accordance with the U.S.-Canada Bilateral Agreement on the Transboundary Movement of Hazardous Waste, the U.S. Environmental Protection Agency (EPA) forwarded your notice to the Government of Canada and Canada has no objection to your shipment(s) of hazardous waste.

This letter constitutes the EPA Acknowledgment of Consent for the export of the following hazardous waste as specified in your notice:

Waste Stream 1: CONTAMINATED SOILS

Waste Description: CONTAMINATED SOILS

EPA Waste Code: D001-D043, F001-F039, K001-K172, P001-P205, U001-U411

DOT Shipping Name: Hazardous waste, solid, n.o.s.

DOT Hazard Class: 9

DOT I.D. No. NA3077

Total Volume to be Exported: 148000000 Kilograms

Estimated Frequency: 7000 loads Annually

You may ship this waste to the following receiving facility/foreign importer:

ENGLOBE CORPORATION
8365 AVENUE BROADWAY NORD ,
MONTREAL-EST, QC, CA

Shipments may occur during the period from July 27, 2011, to July 26, 2012.

Please be advised of the following special RCRA requirements for export shipments of hazardous waste. These requirements are found at Title 40 Code of Federal Regulations, Part 262, Subpart E - Exports of Hazardous Waste.

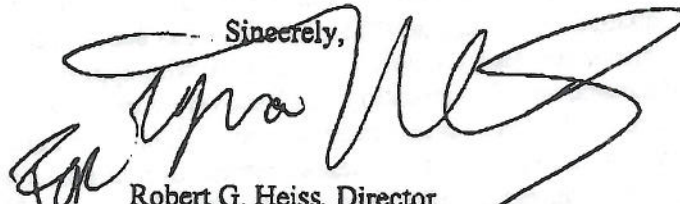
1. If the major terms of the original notice should change, you must renotify EPA. Please send your renotification to: Environmental Protection Agency, Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Ariel Rios Building, 1200 Pennsylvania Avenue, N.W., Washington D.C. 20460, "Attention: Notification to Export" prominently displayed on the front of the envelope. (§262.53(c))
2. The hazardous waste manifest for each shipment must identify the point of departure from the United States in Item 16. (§262.54(c))
3. A copy of this Acknowledgment of Consent must be attached to the U.S. hazardous waste manifest that accompanies each shipment of hazardous waste. (§262.54(h))
4. You must provide the transporter with an additional copy of the manifest for delivery to the U.S. Customs official at the point the hazardous waste leaves the United States in accordance with §263.20(g)(4). (§262.54(i))
5. You must file an exception report with the Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Environmental Protection Agency, Ariel Rios Building, 1200 Pennsylvania Avenue, N.W., Washington, D.C. 20460, if you have not received a copy of the manifest signed by the transporter stating the date and place of departure from the U.S. within forty-five (45) days from the date it was accepted by the initial transporter; if within ninety (90) days from the date the waste was accepted by the initial transporter, the primary exporter has not received written confirmation from the consignee that the hazardous waste was received; and the waste is returned to the United States. (§262.55)

6. You must file an annual report by March 1 of each year with the Environmental Protection Agency, Office of Federal Activities, International Compliance Assurance Division (2254A), Ariel Rios Building, 1200 Pennsylvania Avenue, N.W., Washington, D.C. 20460. (§262.56)

All shipments of hazardous waste must conform to all applicable state and federal hazardous waste regulations and transportation requirements, as well as these specific export requirements.

Any questions you may have concerning this Acknowledgment of Consent or other export requirements may be directed to Tyria Nesmith, EPA, Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), telephone number 202-564-4369, fax number , nesmith.tyria@epa.gov.

Sincerely,


for Tyria Nesmith
Robert G. Heiss, Director
International Compliance Assurance Division
Office of Federal Activities



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
WASHINGTON, D.C. 20460

OFFICE OF
ENFORCEMENT AND
COMPLIANCE ASSURANCE

**Notice to Primary Exporters of hazardous waste from the
United States:**

Hazardous waste shipments from the U.S. are being returned from Canadian receiving facilities, and EPA has become concerned that many of these return shipments are not in compliance with applicable requirements. The Resource and Conservation and Recovery Act (RCRA) requires tracking of hazardous waste "from cradle to grave", including shipments from (or to) a foreign country. Undocumented returns of hazardous waste into the U.S. are of no less concern to EPA than undocumented imports of hazardous waste from foreign sources.

Primary exporters of hazardous waste will be held accountable for RCRA requirements that apply when their waste is rejected and is subject to return. When the waste cannot be delivered to the designated Canadian primary or alternate facility, the exporter must comply with Title 40 of the Code of Federal Regulations, Subpart E. Among other things, this requires the exporter to instruct the transporter to revise the *uniform hazardous waste manifest* (EPA Form 8700-22) to identify the new facility or to return the waste to the exporter, in accordance with Section 262.54(g). When an undelivered or rejected shipment is returned to the U.S., Section 262.55(c) requires that the exporter file an *exception report* with:

Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (MC 2254A)
United States Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington DC 20460

The shipment must also be in conformity with all requirements of Canadian law.

Noncompliance with U.S. requirements may result in an EPA enforcement action of a criminal, civil-judicial, or administrative nature. Administrative civil penalties may be assessed at the rate of \$37,500 for each shipment and for each day of violation.

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator ID Number NJR000018762	2. Page 1 of 1	3. Emergency Response Phone 732-685-5068	4. Manifest Tracking Number 007128329 JJK	
5. Generator's Name and Mailing Address Safer ISRA Area 1 General Mills Blvd, NO3-A Golden Valley, MN 55426 Generator's Phone: 763-764-2948			Generator's Site Address (if different than mailing address) Safer ISRA Area 7 Capitol Drive Moonachie NJ 07074			
6. Transporter 1 Company Name Freehold Cartage Inc.			U.S. EPA ID Number NID054126164			
7. Transporter 2 Company Name			U.S. EPA ID Number			
8. Designated Facility Name and Site Address EnGlobe Corp. 8365 Avenue Broadway Nord, Montreal-East, Quebec, H1B 5X7 Facility's Phone: 514 644-1405			U.S. EPA ID Number 1165188351			
9a. HM	9b. U.S. DOT Description (including Proper Shipping Name, Hazard Class, ID Number, and Packing Group (if any))	10. Containers No.	Type	11. Total Quantity	12. Unit Wt./Vol.	13. Waste Codes
X	1. RQ Hazardous Waste, Solid, N.O.S., 9, NA3077, III, (tetrachloroethylene)	001	M L-51 PTC 4200	P	P	F002
	2.					
	3.					
	4.					
14. Special Handling Instructions and Additional Information PO # 69561 WO # 122914 Bx 0418 Cycle Chem of Elizabeth, NJ is acting as intermediary arranging for export. Soil contaminated with tetrachloroethylene. ERG #171 USEPA AOC #1801/1E/11						
15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labeled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations. If export shipment and I am the Primary Exporter, I certify that the contents of this consignment conform to the terms of the attached EPA Acknowledgment of Consent. I certify that the waste minimization statement identified in 40 CFR 262.27(a) (if I am a large quantity generator) or (b) (if I am a small quantity generator) is true.						
Generator's/Officer's Printed/Typed Name Paul Krupin (as agent for General Mills)		Signature Paul Krupin		Month Day Year 06 27 11		
16. International Shipments <input type="checkbox"/> Import to U.S.		<input checked="" type="checkbox"/> Export from U.S.		Port of entry/exit: Champlain, NY Date leaving U.S.:		
17. Transporter Acknowledgment of Receipt of Materials						
Transporter 1 Printed/Typed Name Konnie Schlichting		Signature Konnie Schlichting		Month Day Year 06 27 11		
Transporter 2 Printed/Typed Name		Signature		Month Day Year		
18. Discrepancy						
18a. Discrepancy Indication Space <input type="checkbox"/> Quantity <input type="checkbox"/> Type <input type="checkbox"/> Residue <input type="checkbox"/> Partial Rejection <input type="checkbox"/> Full Rejection						
Manifest Reference Number:						
18b. Alternate Facility (or Generator) U.S. EPA ID Number						
Facility's Phone:						
18c. Signature of Alternate Facility (or Generator) Month Day Year						
19. Hazardous Waste Report Management Method Codes (i.e., codes for hazardous waste treatment, disposal, and recycling systems)						
1.		2.		3.		4.
20. Designated Facility Owner or Operator: Certification of receipt of hazardous materials covered by the manifest except as noted in item 18a						
Printed/Typed Name		Signature		Month Day Year		

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator ID Number NJR000018762	2. Page 1 of 1	3. Emergency Response Phone 732-685-5068	4. Manifest Tracking Number 007128332 JJK		
5. Generator's Name and Mailing Address Sater ISRA Area 1 General Mills Blvd. NO3-A Golden Valley, MN 55426 763-764-2948		Generator's Site Address (if different than mailing address) Sater ISRA Area 7 Capitol Drive Moonachie, NJ 07074					
6. Transporter 1 Company Name Freehold Cartage Inc.		U.S. EPA ID Number NJD054126364					
7. Transporter 2 Company Name		U.S. EPA ID Number					
8. Designated Facility Name and Site Address EnGlobe Corp. 8365 Avenue Broadway Nord, Montreal-East, Quebec, H1B 5X7 514 644-1405		U.S. EPA ID Number 1165188351					
9a. HM		9b. U.S. DOT Description (including Proper Shipping Name, Hazard Class, ID Number, and Packing Group (if any))		10. Containers No. Type	11. Total Quantity	12. Unit Wt./Vol.	13. Waste Codes
X		1. RQ Hazardous Waste, Solid, N.O.S., 9, NA3077, III, (tetrachloroethylene)		001 CM	28.2	P	F002
2.							
3.							
4.							
14. Special Handling Instructions and Additional Information WO # 123000 : PSA 6760+ Cycle Chem of Elizabeth, NJ is acting as intermediary arranging for export. Soil contaminated with tetrachloroethylene. ERG #171 USEPA AOC #1801/1E/11							
15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labeled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations. If export shipment and I am the Primary Exporter, I certify that the contents of this consignment conform to the terms of the attached EPA Acknowledgment of Consent. I certify that the waste minimization statement identified in 40 CFR 262.27(a) (if I am a large quantity generator) or (b) (if I am a small quantity generator) is true.							
Generator's/Offertor's Printed/Typed Name Paul Krupin (as agent for General Mills)				Signature <i>Paul Krupin</i>		Month Day Year 11 19 11	
16. International Shipments <input type="checkbox"/> Import to U.S. <input checked="" type="checkbox"/> Export from U.S. Port of entry/exit: Champlain, NY Transporter signature (for exports only): Date leaving U.S.:							
17. Transporter Acknowledgment of Receipt of Materials Transporter 1 Printed/Typed Name Walter J. Krupin Signature <i>Walter J. Krupin</i> Month Day Year 11 19 11 Transporter 2 Printed/Typed Name Signature Month Day Year							
18. Discrepancy 18a. Discrepancy Indication Space <input type="checkbox"/> Quantity <input type="checkbox"/> Type <input type="checkbox"/> Residue <input type="checkbox"/> Partial Rejection <input type="checkbox"/> Full Rejection Manifest Reference Number: U.S. EPA ID Number 18b. Alternate Facility (or Generator) Facility's Phone: Month Day Year 18c. Signature of Alternate Facility (or Generator) Month Day Year							
19. Hazardous Waste Report Management Method Codes (i.e., codes for hazardous waste treatment, disposal, and recycling systems) 1. 2. 3. 4.							
20. Designated Facility Owner or Operator: Certification of receipt of hazardous materials covered by the manifest except as noted in Item 18a Printed/Typed Name Signature Month Day Year							

Please print or type. (Form designed for use on either 12-pin or typewriter.)						2. Page 1 of _____		3. Emergency Response Phone _____		4. Manifest Tracking Number 006874341 JJK			
UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator ID Number NJN0000018752											
5. Generator's Name and Mailing Address Hazardous Waste Management, Inc. 1000 Highway 100 Montreal, New Jersey 07042						Generator's Site Address (if different than mailing address) Capitol Drive Montclair, New Jersey 07042							
Generator's Phone: _____-_____-_____-													
6. Transporter 1 Company Name Hazardous Waste Management, Inc.						U.S. EPA ID Number NJN0000018752							
7. Transporter 2 Company Name _____						U.S. EPA ID Number _____							
8. Designated Facility Name and Site Address Hazardous Waste Management Corp. 1000 Highway 100 Montclair, New Jersey 07042						U.S. EPA ID Number NJN0000018752							
Facility's Phone: _____-_____-_____-													
9a. HM	9b. U.S. DOT Description (including Proper Shipping Name, Hazard Class, ID Number, and Packing Group (if any))	10. Containers		11. Total Quantity	12. Unit Wt./Vol.	13. Waste Codes							
		No.	Type										
*	1. LIQUID WASTE EN TRANSFERABLE TO BOTTLES SUBSTANCES FOR USE IN U.S. FOOD PROCESSING PLANTS	XX1	CM	15	Y								
	2.												
	3.												
	4.												
14. Special Handling Instructions and Additional Information For delivery and tetrahydrofuran container not													
15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labeled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations. If export shipment and I am the Primary Exporter, I certify that the contents of this consignment conform to the terms of the attached EPA Acknowledgment of Consent. I certify that the waste minimization statement identified in 40 CFR 262.27(a) (if I am a large quantity generator) or (b) (if I am a small quantity generator) is true.													
Generator's Offeror's Printed/Typed Name Paul Krupin (as agent for General Mills)						Signature [Signature]		Month Day Year 10 22 11					
16. International Shipments <input type="checkbox"/> Import to U.S. <input checked="" type="checkbox"/> Export from U.S.						Port of entry/exit: Date leaving U.S.: _____							
Transporter signature (for exports only): _____													
17. Transporter Acknowledgment of Receipt of Materials													
Transporter 1 Printed/Typed Name KAYL GUZMAN						Signature [Signature]		Month Day Year 8 22 11					
Transporter 2 Printed/Typed Name _____						Signature _____		Month Day Year ____-____-____-					
18. Discrepancy													
18a. Discrepancy Indication Space <input type="checkbox"/> Quantity <input type="checkbox"/> Type <input type="checkbox"/> Residue <input type="checkbox"/> Partial Rejection <input type="checkbox"/> Full Rejection													
Manifest Reference Number: _____													
18b. Alternate Facility (or Generator) _____						U.S. EPA ID Number _____							
Facility's Phone: _____-_____-_____-													
18c. Signature of Alternate Facility (or Generator) _____						Month Day Year ____-____-____-							
19. Hazardous Waste Report Management Method Codes (i.e., codes for hazardous waste treatment, disposal, and recycling systems)													
1. _____		2. _____		3. _____		4. _____							
20. Designated Facility Owner or Operator: Certification of receipt of hazardous materials covered by the manifest except as noted in Item 18a													
Printed/Typed Name _____						Signature _____		Month Day Year ____-____-____-					